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GOLDWIND S48/750 General Overview

Technical Specifications S48/750 (50Hz)

- Rated Power: 750kW
- Rotor Diameter: 50m
- Hub Height: 50m
- Type: Stall Upwind
- Cut-in Wind Speed: 3.5m/s
- Rated Wind Speed: 14 -15m/s
- Cut-out Wind Speed: 25m/s
- Survival Wind Wpeed: 70m/s
- Life Expectancy: 20+ years







GOLDWIND S48/750 General Overview



Nacelle Arrangement Drawing

Spinner Cap Support 2. Rotor 3. Main Shaft 4. Lighting System
Gear Oil Cooling System 6. Gearbox 7. Brakes 8. Coupling
Generator 10. Chain Lifter 11. Wind Vane, Anemometer 12. Base Frame
Nacelle 14. Power Cable 15. Yaw Bearing 16. Yaw Drive





| GOLDI | WIND | S48/2 | 750 | General | Overv | view |
|-------|------|-------|-----|---------|-------|------|
|-------|------|-------|-----|---------|-------|------|

| Item | Components | Number | Weights (Unit: t) | |
|----------------|-------------------|--------|-------------------|--------------|
| | | | Single Weight | Gross Weight |
| Rotor | Tip (HT24) | 3 | 3.3 | 9.9 |
| | Hub | 1 | 5.0 | 5.0 |
| Drive system | Main shaft | 1 | 2.1 | 2.1 |
| | Main bearing | 1 | 0.5 | 0.5 |
| | Gearbox | 1 | 5.9 | 5.9 |
| | High speed brake | 2 | 0.14 | 0.28 |
| | Generator | 1 | 4.4 | 4.4 |
| Base frame | Base frame | 1 | 4.3 | 4.3 |
| Yawing system | Yawing bearing | 1 | 0.6 | 0.6 |
| | Yawing drive | 2 | 0.17 | 0.34 |
| | Yawing brake dish | 1 | 0.26 | 0.26 |
| | Yawing brake | 5 | 0.06 | 0.3 |
| Nacelle | Nacelle overlay | 1 | 1.3 | 1.3 |
| Control system | Top box | 1 | 0.08 | 0.08 |
| | Main control box | 1 | 0.48 | 0.48 |
| Nacelle weight | | | | 22.5 |





Nacelle – Major Components



Operational components:

Control Box - Rotor Locking Pin

Installed components:

Cable Twist Counter - Yawing Sensor, Rotor Sensor - Left Yawing Motor & Gear Redactor

Operational component:

Generator Line-Box - Hydraulic Station Hydraulic System Line-Box

Installed components:

Right Yawing Motor & Gear Redactor 、 Hydraulic Station





Nacelle – Upper Part Components

Generator – Gearbox - Main Shaft - Gearbox Oil Cooling Fan – Coupling - 2 High Speed Brakes







Nacelle – Lower Part Components

Yawing bearing - Yawing brake pin - Yawing brake x 5







Gearbox & Main Shaft



Gearbox



Main Shaft





Main Shaft Components

Main Shaft - Front Sealing Ring - Back Sealing Ring - Rotating Bearing - Bearing Bracket - Canopy - Bearing Brackets







Brake System & Generator

Brake Dish - High Speed Brake - Coupling - Generator







Yawing System

Yawing Motor - Yawing Gear Redactor - Yawing Bearing - Yawing Brake Disc - Yawing Brake







Hydraulic System Control Tip Brake - Yawing Brake - Drive Brake





Hydraulic Station



System circuit



Tip circuit





Hydraulic Station







Gearbox Lubrication System







Gearbox Lubrication System





Yawing Sensor Components





Twist Counter and Yawing Counter prevents nacelle from over turning









Anemometer & Wind Vane



The Anemometer provides data to the Main Control System for wind speed reading and safety controls. The Wind Vane sends data to Yaw Control System to turn turbine into the wind at all times





Vibration Protection System



The Vibration Sensor monitors the wind turbine's vibration levels, frequency & width

The Vibration Switch shuts down the wind turbine when measured vibration exceeds set safety levels







Safety & Protection Components

Lightning Protector - Rain Sealing Cover - Rotor Lock System



The Rain Sealing Cover is mounted between the Main Shaft and Rotor to prevent rain water entering the Nacelle The Rotor Lock prevents the Rotor from turning after shut down in extreme weather conditions



damaged by lightning.



Tower

The tower is divided into two sections and includes two working platforms and one ladder.



Note: Three and four section tower versions also available for transportation to difficult or space restricted sites









| | Item | Unit | Specification |
|---------|--|-----------|--|
| | Manufacturer | | Goldwind science & technology Co., Ltd |
| | Safety class | | IEC Class I |
| | Туре | | Goldwind S48/750(60Hz) |
| | Rated power | kW | 750 |
| | Power adjustable type | | Stall |
| | Rotor diameter | m | 48 |
| Wind | Hub height (suggestion) | m | 50 |
| turbine | Cut-in wind speed | m/s | 3.5 |
| | Rated wind speed | m/s | 14~15 |
| | Cut-out wind speed (10 minutes average) | m/s | 25 |
| | Life | Y | 20 |
| | Survival wind speed (3 seconds average) | m/s | 70 |
| | Voltage | V | 690±10% |
| | Frequency | Hz | 50±2% |
| Grid | Voltage unstable extent | | ≤2% |
| | Max grid interruptive duration | Day | 7 |
| | Interruptive time | time/year | 20 |
| | Туре | | HT24 |
| | Blade material | | Reinforced Fiber Glass Resin |
| | Number | | 3 |
| | Direction | | Horizontal axis |
| Rotor | Rotational | r/min | 21.7 |
| | Inclination angle | ۰ | 5 |
| | Cone angle | • | 0 |
| | Wind direction | | Upwind |
| | Rotational direction (upwind) | | Clock-wise |
| Gearbox | Type | | FDG-00R1 |





| | ltem | | Unit | Specification |
|-----------|-------------------------|---------------------------------|-------|---|
| | Steps | Steps | | Two stage with planetary and spur gear |
| | Transmissio | on ratio | | 1:83.916 |
| | Rated pow | er | kW | 825 |
| | Rated torq | ue (input) | kN.m | 363 |
| | Lubrication | | | Mobil SHC XMP 320 |
| | Lubricative | type | | Pressure-Forced |
| | Туре | | | 3 phase Asynchronous Generator |
| | Rated power | | kW | 750 |
| | Rated volta | ige | V | 690 |
| | Rated curre | ent | A | 690 |
| | Rated rotational speed | | r/min | 1822 |
| ~ . | Rated power coefficient | | | 0.90 |
| Generator | Connection | | | Δ |
| | Insulation level | | | н |
| | Protection level | | | IP54 |
| | Cooling system | | | IC411 |
| | Center height | | mm | 450 |
| | Work style | | | 51 |
| Yawing | Туре | | | Active yawing |
| System | Driving system | | | 1.5kW four stage planetary gearbox generato |
| | Bearing | | | External Gear Ring Four Points Ball Bearing |
| | | Rated power | kW | 1.5 |
| | | Rated voltage | V | 400/690 |
| | | Rated current | А | 4.25/2.46 |
| | | Rated rotational speed | r/min | 835 |
| | | Power factor | | 0.68 |
| | Yaw generator | Connection | | Δ/Υ |
| | | Insulation level | | F |
| | | Protection level | | IP55 |
| | | Work style | | 54 |
| | | Electromagnetic brake moment | N.m | 30 |
| | Reducer | Rated input power | kW | 1.5 |





| | | Rated input rotational speed | r/min | 835 |
|--------------------------------|---|----------------------------------|-------|---|
| | | Rated output rotational speed | r/min | 1.116 |
| | | Transmission ratio | | 748 |
| | | Rated input torque | N.m | 17.15 |
| | Brake | Pressure range | bar | 140~160 |
| | | Urn diameter | mm | 80 |
| | | ltem | Unit | Specification |
| | · · · · · | Frictional coefficient | | >0.4 |
| Control system | | Туре | | Computer control |
| . | Туре | | | Conical tubular steel tower 🕔 three segments |
| lower | Height | | m | 47.28 |
| | Primary Brake System | | | 3 Aerodynamic Tip |
| Brake and | Secondary Brake System | | | 2 Brake Discs on High-Speed Shaft |
| lighting | Lighting protection design standard | | | IEC61024/61312/61400,GB50057-1994 |
| protection | Lighting protection | | | Blade tip arrester, nacelle arrester, electric element |
| High speed | Brake moment | | N.m | 6283.2 |
| brake | Rated moment on high speed end of gearbox | | N.m | 3927 |
| | - | Rated power | kW | 1.27 |
| Hydraulic | Rated voltage | | v | 690 |
| pump | Rated current | | A | 1.7 |
| generator | Rated rotational speed | | r/min | 1680 |
| | System flux | | L/min | 3.7 |
| Lubricant pump generator | Rated power | | kW | 4 |
| | Rated voltage | | v | 690 |
| | Rated current | | А | 6.3 |
| | Rated rotational speed | | r/min | 1120 |
| | Rated power | | kW | 1.73 |
| Radiator | Rated vo | Itage | v | 690 |
| generator | Rated cu | rrent | А | 2.4 |
| | Rated rotational speed | | r/min | 1130 |





Weights & Dimensions

| Description | Dimension (m) | Weight (t) | Quantity | Total(t) |
|----------------|--------------------|------------|----------|----------|
| Nacelle | 6.7 x 3.1 x 2.4 | 23 | x 1 | 23.00 |
| Hub | 2.41x 2.15x 1.57 | 4.5 | x 1 | 4.50 |
| Blade | 2.35 x 1.44 x 24 | 3.4 | x 3 | 10.20 |
| Cabinet | 2.05 x 0.77 x 2.14 | 0.8 | × 1 | 0.80 |
| Blade tip | 3.5x0.984 x 0.152 | 0.2 | x 3 | 0.60 |
| Tower | 23.5 x 2.17 x 2.43 | 16.21 | × 1 | 16.21 |
| (two sections) | 22 x 2.43 x 3.2 | 27.65 | x 1 | 27.65 |
| Base ring | 1.6 x 3.2 x 3.2 | 5.33 | x 1 | 5.33 |





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