

The 1.5 MW wind turbine proven results



When it comes to "megawatt-plus" technology, our proven 1.5 MW wind turbine continues to raise the bar. Without resting on its past successes, our efforts to build on this proven performer include everything from technology investments in reliability and dependability, to more cost effective and versatile configurations. With over 2,300 units in operation worldwide, the 1.5 MW continues to be one of the world's most widely used wind turbines in its class.

The 1.5 MW machine is active yaw and pitch regulated with power/torque control capability and an asynchronous generator. It utilizes a bedplate drive train design where all nacelle components are joined on a common structure, providing exceptional durability. The generator and gearbox are supported by elastomeric elements to minimise noise emissions.



Variable Speed for higher energy capture and reduced loads.

Through the use of advanced electronics, the 1.5 MW turbine features of cient and reliable variable speed control. This feature enables the turbines control system to continually adjust the rotor rpm level for optimum thrust at each wind speed—allowing the wind turbine to continually operate at its highest level of aerodynamic of ciency. Fixed-speed wind turbines, by contrast, only attain peak of ciency at one speed.

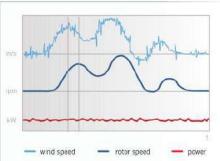
Fenner, USA 20 x 1.5s, total capacity: 30 MW

Unlike conventional variable-speed machines where all power generated is forced through the converter, the 1.5 MW design is outstandingly efficient. Through the turbines high-efficiency converter, it is only necessary to convert a quarter of the power generated substantially minimizing conversion losses. Tower oscillation is kept to a minimum as well through active damping of the entire turbine system.

Active damping also limits peak torque, providing greater drive train reliability, reduced maintenance and longer turbine life.



Below The energy in a wind gust is stored by accelerating the rotor. This leads to reduced loads, improved transmission of ciencies and performance.

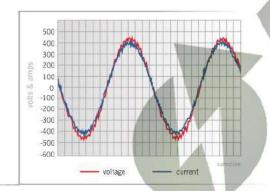


Above GE's variable speed operation provides reduced mean torque loads and smaller torque excursions for a given power output compared to constant speed wind turbines. The result is less wear on the internal drivetrain components and longer turbine life.



33 x 1.5sl, total capacity: 49,5 MW

Dynamic reactive power for transmission ef ciency and local-grid compatibility.



Wind VAR Technology: Leading, lagging or unity power factor

GE's WindVAR power conversion system with VAR control enables the wind turbines to operate at unity, leading or lagging power factor (unity power factor shown left), providing the highest transmission of ciencies and enhanced voltage stability. This is particularly bene cial in weak grid applications.



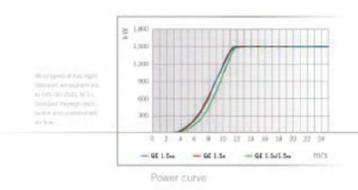
Bassum, Germany 12 x 1.5s, total capacity: 18 MW

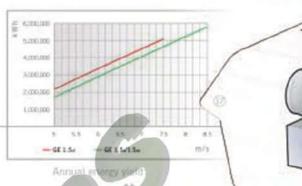


Heada, Germany 11 x 1.5s, total capacity 16.5 MW



Trent Mesa, USA 100 x 1.5s, total capacity: 150 MW At the heart of GE technology, our unique WindVAR power electronics system converts the wind turbine's variable-speed operation into constant-frequency power required by the utility. Through WindVAR, voltage is controlled and regulated in real-time. Similar to conventional utility generators, WindVAR enables the turbine to supply reactive power to the grid at the time it's needed, in a fraction of a second, providing transmission of ciencies and enhanced voltage stability. This feature is especially bene cial when the local grid is weak, or in larger turbine installations.





Support services that keep your goals and expectations at the forefront.



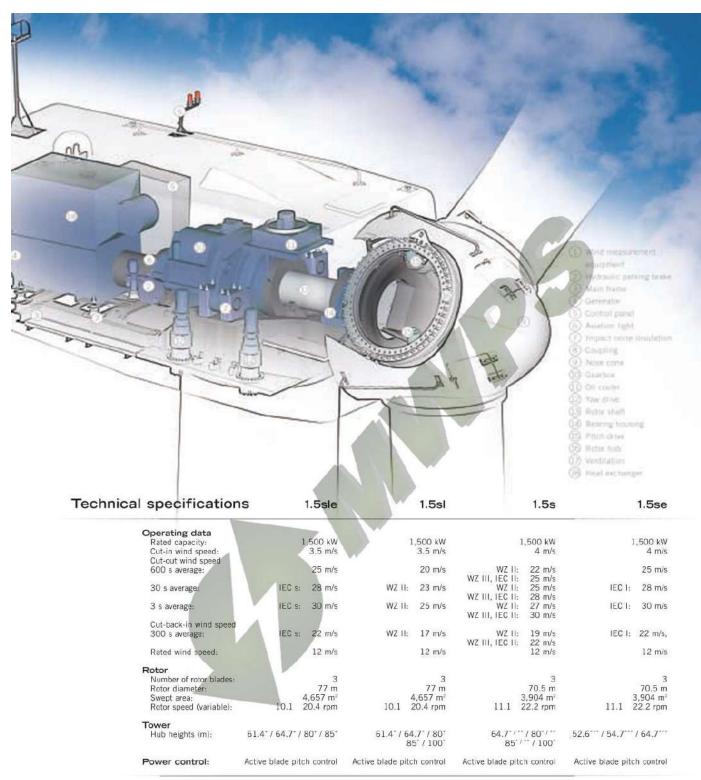




With a wide range of capabilities and proven wind project success, we can provide you with your desired level of assistance. From operation and maintenance to project development assistance—we can put our experienced, worldwide resources to work for you.

Once online, your project needs are our priority. We will work with you at your preferred level of assistance—then, we II be there for you whenever you need us. Our customers are our highest priority and our goal is to deliver the absolute highest customer value—when you re pleased, we are successful.

The installation and commissioning process for our turbines is rigorous. Our commissioning specialists assure that each systems operating and output patterns are optimized for each unique location.



Operating limits (outside temperature) cold weather light: -20 °C to +40 °C cold weather extreme: -30 °C to +40 °C -40 °C to +50 °C survival without operation

Control system
PLC (Programmable logic controller)
Remote control and monitoring system

Gearbox Three step planetary spur gear system

Generator Doubly fed three-phase asynchronous generator

Braking system (fail-safe) Electromechanical pitch control for each blade (3 self-contained systems) Hydraulic parking brake

Yaw system
Electromechanical driven with wind direction sensor and automatic cable unwind

Converter
Pulse-width modulated IGBT frequency converter

Tower design
Multi-coated, conical tubular steel tower
with safety ladder to the nacelle
Load lifting system, load-bearing
capacity over 200 kg
Service platform for 100 m hub height
(service lift optional)

Noise reduction Impact noise insulation of the gearbox and generator Sound reduced gearbox Noise reduced nacelle Rotor blades with minimised noise level

Lightning protection system
Lightning receptors installed on blade tips
Surge protection in electrical components

* for WZ II ***for WZ III / IEC II "for IEC I for IEC s



Subject to technical alterations, errors and omissions.

GE Energy is one of the world's leading suppliers of power generation and energy delivery technology. We provide our customers with equipment, service and management solutions across the power generation, oil and gas, transmission and distribution, distributed power and energy rental industries.

As one of the world's leading wind turbine suppliers, our current product portfolio includes wind turbines with rated capacities ranging from 1,500 to 3,600 kilowatts and support services reaching from development assistance to operation and maintenance. We currently design and produce wind turbines in Germany, Spain and the U.S. In Florida, USA, we also manufacture advanced wind turbine blades to assure the highest quality, advanced designs and quick on-time delivery.

Our facilities are registered to ISO 9001:2000. Our Quality Management System, which incorporates our rigorous Six Sigma methodologies, provides you with quality assurance backed by the strength of GE. We know that wind power will be an integral part of the world energy mix in this century and we are committed to helping our customers design and implement energy solutions for their unique energy needs. Every relationship we pursue bears our uncompromising commitment to quality and innovation.

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