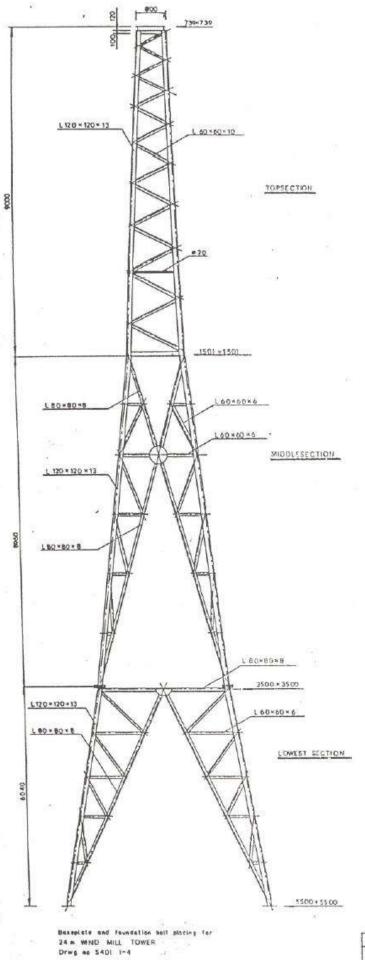


WindMatic S17 – Lattice Tower



Pos lage at. Dustanias A.M. 1.50 A. PRIESS % . VINDERUP

NOTE :

40

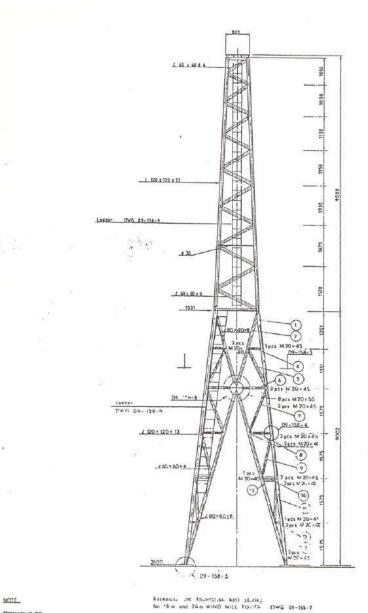
Measures in mm. Materials : Steel Fy= 50 kai Topsection welded all over Middle section: Weided and Boited Lowest section: Weided and Boited

JOINT BOLTS: 1. Quelity

B.B. ofter DIN 267 or D6 9901 yield strees 640 N/mm² 90,9 bai Ulimate Tensilestrees 800 N/mm² = 113,6 ksi

The joint botts must be lighted with a torque wranch: For M2D (ISO) 0.52 KNm # 4,5 kjps=inch 2.29 KN= = 19,8 klps = inch For M36 (150)

Washers under all bolts heads and nuls.



NOTE

Maccures in mm Materials Steel Fy = 30 km Tocketion welded all over Bottom section Botted

UCHT BOLTS: Duality 88 after DN 267 ar DS 9901 Tried stress 640 N/mm² 90 0 ks: Utimate Tensidettress 800 N/mm² = 1136 ks:

The point bolts must be tighted with a torque wrench For M20 (rea) 0.50 KNM 0,50 KNM 4,33 KIPS * INCH 0,55 K NM * 5,65 KIPS * INCH For M 22 (180)

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1.50	WIND MATIC A/S	010014
14.03.84		010014
LO	IBM TOWER FOR WINC MILL	
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